



# SAFETY DATA SHEET

## SECTION 1 IDENTIFICATION: PRODUCT IDENTIFIER AND CHEMICAL IDENTITY

<b>Product Identifier</b>	REACTOR FLUSH
<b>Other Names</b>	Xylol, Dimethyl benzene
<b>Manufacturer's Product Code</b>	16030
<b>Recommended Use</b>	Solvent, raw material for chemical industry

### Details of Supplier/Manufacturer

Company:	Liquimix
Address:	24 rosa place richalnds
Phone:	(07) 3277 6655
Website:	www.liquimix.com



### Emergency Telephone Numbers

Business Hours:	(07) 3277 6655

## SECTION 2 HAZARDS IDENTIFICATION

<b>Hazardous chemical</b>	<i>according to classification by Safe Work Australia</i>
<b>Dangerous goods</b>	<i>according to the Australian Code for the Transport of Dangerous Goods by Road and Rail</i>

<b>Signal Word</b>	<b>DANGER</b>
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GHS Classification	Pictogram	Hazard statement
Flammable Liquids, Category 3	 FLAME	H226 Flammable liquid and vapour
Aspiration Hazard, Category 1	 HEALTH HAZARD	H304 May be fatal if swallowed and enters airways

**Product: XYLENE**

Skin Corrosion/Irritation, Category 2	 EXCLAMATION MARK	H315 Causes skin irritation
Acute Toxicity – Dermal, Category 4		H312 Harmful in contact with skin
Acute Toxicity – Inhalation, Category 4		H332 Harmful if inhaled
Specific Target Organ Toxicity (Single exposure), Category 3		H335 May cause respiratory irritation

**Precautionary statements:**

<i>GENERAL</i>	
P101	If medical advice is needed, have product container or label at hand
P102	Keep out of reach of children
P103	Read label before use
<i>PREVENTATIVE</i>	
P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking
P233	Keep container tightly closed
P240	Ground/bond container and receiving equipment
P241	Use explosion-proof electrical/ventilation/lighting equipment
P242	Use only non-sparking tools
P243	Take precautionary measures against static discharge
P261	Avoid breathing mist/vapours/spray
P264	Wash thoroughly after handling
P271	Use only outdoors or in a well-ventilated area
P280	Wear protective gloves/protective clothing/eye protection/face protection
<i>RESPONSE</i>	
P301 + P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician
P302 + P352	IF ON SKIN: Wash with plenty of soap and water
P303 + P361 + P353	IF ON SKIN (or hair): Take off contaminated clothing and wash before reuse. Rinse skin with water/shower
P304 + P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
P312	Call a POISON CENTER or doctor/physician if you feel unwell
P331	Do NOT induce vomiting
P332 + P313	If skin irritation occurs: Get medical advice/attention
P362	Take off contaminated clothing and wash before reuse
P363	Wash contaminated clothing before reuse
P370 + P378	In case of fire: Use foam/water spray/fog for extinction
<i>STORAGE</i>	
P403 + P233	Store in a well-ventilated place. Keep container tightly closed
P403 + P235	Store in a well-ventilated place. Keep cool
P405	Store locked up
<i>DISPOSAL</i>	
P501	Dispose of contents/container in accordance with local regulations

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**SECTION 3 COMPOSITION AND INFORMATION ON INGREDIENTS**

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**Ingredients Names and Proportions**

Chemical Entity	CAS Number	Proportion (%)
Xylene	1330-20-7	100
Note – contains < 0.1% benzene		

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**SECTION 4 FIRST AID MEASURES**

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**Description of necessary first aid measures**

Inhalation:	Keep victim calm and remove to fresh air if safe to do so. Obtain medical treatment immediately.
Skin Contact:	If skin contact occurs, remove contaminated clothing and wash skin thoroughly with water and follow by washing with soap if available. Transport to nearest medical facility for additional treatment if necessary.
Eye Contact:	If in eyes, hold eyes open, flood with water for at least 15 minutes. Transport to nearest medical facility for additional treatment if necessary.
Ingestion:	If swallowed, do NOT induce vomiting. Transport to nearest medical facility for additional treatment. If vomiting occurs spontaneously, keep head below hips to prevent aspiration.

**Symptoms caused by exposure**

Inhalation:	In high concentrations, may cause central nervous system depression resulting in dizziness, light-headedness, headache, nausea and loss of coordination. Continuous inhalation may result in unconsciousness and death.
Skin:	May include burning sensation, redness, swelling and/or blisters.
Eye:	May include burning sensation, redness, swelling and/or blurred vision.
Ingestion:	May include coughing, choking, wheezing, difficulty in breathing, chest congestion, shortness of breath and/or fever. The onset of respiratory symptoms may be delayed for several hours after exposure.

**Medical attention and special treatment**

Treat symptomatically.

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**SECTION 5 FIRE FIGHTING MEASURES**

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**Suitable extinguishing equipment**

Foam, water spray or fog. Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only. Do not use water in a jet.

**Specific hazards arising from the chemical**

Carbon monoxide may be evolved if incomplete combustion occurs. Will float and can be reignited on surface water. Vapour is heavier than air, can spread along ground and distant ignition is possible.

**Special protective equipment and precautions for fire fighters**

Wear full protective clothing and self-contained breathing apparatus. Hazchem code 3Y.

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**SECTION 6 ACCIDENTAL RELEASE MEASURES**

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**Personal precautions, protective equipment and emergency procedures**

Avoid contact with spilled or released material. Shut off leaks, if possible without personal risks. Isolate hazard area and deny entry to unnecessary or unprotected personnel. Remove all sources of ignition in the surrounding area. Take precautionary measure against static discharge. Ensure electrical continuity by bonding and earthing all equipment.

**Product: XYLENE**

**Environmental precautions**

Use appropriate containment to avoid environmental contamination. Prevent from spreading and entering waterway using sand, earth or other appropriate barriers. Attempt to disperse the vapour or to direct its flow to a safe location for example by using fog sprays. Ventilate contaminated area thoroughly.

**Methods and materials for containment and cleaning up**

For small spills (< 1 drum), transfer by mechanical means to a labelled, sealable container for product recovery or safe disposal. Allow any residues to evaporate or use an appropriate absorbent material and dispose of safely.

For larger spills (> 1 drum), transfer by means such as a vacuum truck to a salvage tank for recovery or disposal. Do not flush residues with water. Retain as contaminated waste. Allow any residues to evaporate or use an appropriate absorbent material and dispose of safely.

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**SECTION 7 HANDLING AND STORAGE**

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**Precautions for safe handling**

Flammable product. Avoid breathing vapours. Handle and open containers with care in a well-ventilated area. Ensure that the workplace is ventilated such that the Occupational Exposure limit is not exceeded. Avoid contact with skin, eyes and clothing. Wash thoroughly after handling. Do not eat, drink or smoke in contaminated areas. Electrostatic charges may be generated during transfer. Electrostatic discharge may cause fire. Ensure electrical continuity by earthing all equipment.

**Conditions for safe storage, including any incompatibilities**

Bulk storage tanks should be bunded. Store in a well-ventilated area, away from sunlight, ignition sources and other sources of heat. Do not store near strong oxidants.

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**SECTION 8 EXPOSURE CONTROLS AND PERSONAL PROTECTION**

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**Exposure control measures**

From National Occupational Health & Safety Commission (NOHSC) Worksafe Australia - Xylene: 350mg/m<sup>3</sup> (80ppm) TWA (8hr), 655mg/m<sup>3</sup> (150ppm) STEL

**Biological monitoring**

No biological limit allocated.

**Engineering controls**

Ensure that adequate ventilation is provided. Maintain air concentrations below recommended exposure standards. Avoid generating and inhaling mists and vapours. Keep containers closed when not in use.

**Individual protection measures**

Eye and face protection:	Wear safety goggles.
Skin protection:	Use solvent resistant gloves, nitrile for longer term protection or PVC and neoprene for incidental splashes.
Respiratory protection:	If work practices do not maintain airborne level below the exposure standard, use appropriate respiratory protection equipment. When using respirators, select an appropriate combination of mask and filter. Select a filter for organic gases and vapours (boiling point > 65°C). Respirators should comply with AS1716 or an equivalent approved by a state/territory authority.
Thermal hazards:	Not applicable.

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**SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES**

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Appearance:	Colourless liquid
Odour:	Aromatic
Odour threshold (ppm):	0.27

**Product: XYLENE**

pH:	Data not available
Melting point/freezing point (°C):	-48
Initial boiling point and boiling range (°C):	136 - 145
Flash point (°C):	26 (Abel)
Evaporation rate (Butyl acetate = 1):	Data not available
Flammability:	Flammable
Upper/lower flammability or explosive limits (%):	1.0 - 7.1
Vapour pressure (kPa):	0.8 - 1.2
Vapour density (air = 1):	3.7
Density (g/ml @ 15°C):	0.87
Solubility (kg/m <sup>3</sup> ):	0.175
Partition coefficient: n-octanol/water:	Data not available
Auto-ignition temperature (°C):	Typical 432 - 530
Decomposition temperature (°C):	Data not available
Kinematic viscosity (mm <sup>2</sup> /s @ 20°C):	Data not available

**SECTION 10 STABILITY AND REACTIVITY****Reactivity**

Stable under normal conditions of use.

**Chemical stability**

Stable under normal conditions of use.

**Possibility of hazardous reactions**

Stable under normal conditions of use.

**Conditions to avoid**

Avoid heat, sparks, open flames and other ignition sources.

**Incompatible materials**

Strong oxidising agents.

**Hazardous decomposition products**

Thermal decomposition is highly dependent on conditions. A complex mixture of airborne solids, liquids, gases, including carbon monoxide, carbon dioxide and other organic compounds will be evolved when this material undergoes combustion or thermal or oxidative degradation.

**SECTION 11 TOXICOLOGICAL INFORMATION**

Acute toxicity:	Expected to be of low toxicity LD50 Oral (rat) > 2000mg/kg
Skin corrosion/irritation:	Irritating to skin
Serious eye damage/irritation:	Irritating to eyes
Respiratory or skin sensitisation:	Not expected to be a sensitiser
Germ cell mutagenicity:	Not expected to be mutagenic

**Product: XYLENE**

Carcinogenicity:	Not expected to be carcinogenic
Reproductive toxicity:	Not expected to impair fertility
Specific Target Organ Toxicity (STOT) – single exposure:	Inhalation of vapours or mists may cause irritation to the respiratory system
Specific Target Organ Toxicity (STOT) – repeated exposure:	Central nervous system: repeated exposure affects the nervous system. Liver, Kidneys: can cause damage.
Aspiration hazard:	Aspiration into the lungs when swallowed or vomited may cause chemical pneumonitis which can be fatal

**SECTION 12 ECOLOGICAL INFORMATION****Ecotoxicity**

Acute toxicity:

Fish –	Toxic: 1 < LC/EC/IC50 <= 10mg/l
Aquatic invertebrate –	Toxic: 1 < LC/EC/IC50 <= 10mg/l
Algae –	Toxic: 1 < LC/EC/IC50 <= 10mg/l
Microorganisms –	Data not available

Chronic toxicity:

Fish –	Data not available
Aquatic invertebrate –	Data not available
Algae –	Data not available
Microorganisms –	Data not available

**Persistence and degradability**

Readily biodegradable. Oxidises by photo-chemical reactions in air.

**Bioaccumulative potential**

Not expected to bioaccumulate significantly.

**Mobility in soil**

Floats on water, highly mobile and may contaminate groundwater.

**Other adverse effects**

Data not available.

**SECTION 13 DISPOSAL CONSIDERATIONS**

Ensure waste disposal conforms to local waste disposal regulations.

**SECTION 14 TRANSPORT INFORMATION**

<b>UN number:</b>	1307
<b>Proper shipping name:</b>	Xylenes
<b>Australian Dangerous Goods class:</b>	3
<b>Australian Dangerous Goods packing group:</b>	III
<b>Hazchem code:</b>	3Y

**Product: XYLENE**

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**SECTION 15 REGULATORY INFORMATION**

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Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP), Poisons Schedule:	6
Australian Inventory of Chemical Substances (AICS):	Listed
Dangerous Goods Initial Emergency Response Guide (SAA/SNZ HB76):	16

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**SECTION 16 OTHER INFORMATION**

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Date of preparation:	20/09/2016
Revision number:	7
Changes in this revision:	Updated hazard classification

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This SDS summarises product safety information at the date of issue, to the best of our knowledge, as a general guide. Recochem cannot anticipate or control the conditions under which the product is used, so prior to usage each user must assess and control the risks associated with their use of the product. Users should also consult the relevant legislation governing the use and storage of this product. We make no warranties, express or implied, and assume no liability in connection with any use of information contained within this document. If clarification or further information is needed, the user should contact Recochem on (07) 3308 5200.

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