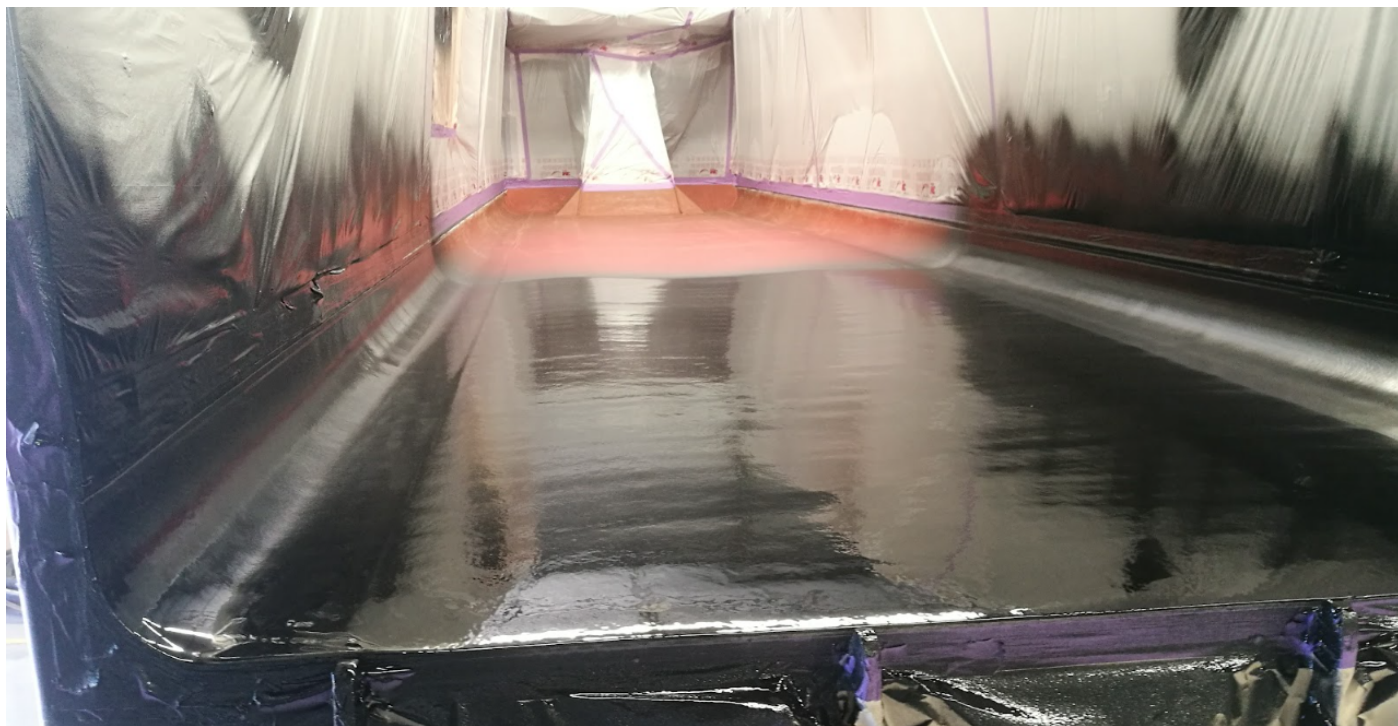


LIQUIMIX TUFFLON-D60SL APPLICATION

APPLICATION OF POLYUREA WITH SLIP ADDITIVE



COATING SYSTEM OVERVIEW

Steel

Product	Coat	Colour	DFT	Mix Ratio	Min Recoat	Max Recoat
Tufflon-D60SL	One Coat	Black	3mm - 6mm	1:1	N/A	60 Seconds

Applicators must always follow the most recent Technical Data Sheets and Application guides prior to the use and application of Liquimix products.

RECOAT WINDOW LIMITATION

When applying standard polyurea to the specified DFT, the recoat window is anywhere between the gel time (about 10 seconds) and 20 minutes. However, when building Tufflon-D60SL to its specified DFT, each successive layer must be applied within 60 seconds of the previous layer to achieve good inter-layer adhesion. If the D60SL recoat window exceeds 60 seconds, it must be lightly abraded first to remove the slip additive.

SPRAYING TECHNIQUES

When spraying Tufflon-D60SL, overspray is a problem as it creates a textured finish. The stipple effect or overspray will increase the surface area and reduce the slipperiness of the Tufflon-D60SL. If your final pass is aimed away from the newly applied Tufflon-D60SL or at your feet, this will prevent overspray and create a smooth, glossy finish.



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