

# SAFETY DATA SHEET

Revision date: 11-Mar-2025

Revision Number 1.2

## Section 1: Identification

### Product identifier

**Product Name** PureStep 1K 100

**Product Code(s)** 000000067109

### Other means of identification

**Safety data sheet number** PU297

### Recommended use of the chemical and restrictions on use

**Recommended use** Floor coating.

**Uses advised against** No information available.

### Details of manufacturer or importer

#### Supplier

Liquimix Pty Ltd  
ABN: 32 062 887 585  
Street Address: 24 Rosa Place  
Richlands QLD 4077  
Australia

Telephone Number: +61 7 3277 6655

### \*Emergency telephone number

Emergency telephone number **1800 638 556 (24 HOURS)**

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

## Section 2: Hazard identification

Classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).  
Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

### GHS Classification

<b>Skin sensitization</b>	Category 1
<b>Specific target organ toxicity (single exposure)</b>	Category 3

### Label elements

Exclamation mark



**Signal word**

WARNING

**Hazard statements**

H317 - May cause an allergic skin reaction

H335 - May cause respiratory irritation

**Precautionary Statements - Prevention**

Avoid breathing dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear protective gloves.

Contaminated work clothing should not be allowed out of the workplace.

**Precautionary Statements - Response**

IF exposed or concerned:

IF ON SKIN: Wash with plenty of water and soap. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.

**Precautionary Statements - Storage**

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.

**Precautionary Statements - Disposal**

Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable.

**Other hazards which do not result in classification****Section 3: Composition and information on ingredients**

Chemical name	CAS No.	Weight-%
Hexamethylene diisocyanate, homopolymer	28182-81-2	> 60%
Hexamethylene diisocyanate	822-06-0	< 1%
Alcohols, C12-18, ethoxylated, reaction products with 1,6-diisocyanatohexane and polyethylene-polypropylene glycol	72968-35-5	10 - 30%
2,6-ditertbutylhydroxytoluene	128-37-0	< 1%
Non-hazardous ingredients	Proprietary	Balance

**Section 4: First aid measures****Description of first aid measures****General advice**

For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.

**Inhalation**

Remove to fresh air and keep at rest in a position comfortable for breathing. If breathing is difficult, (trained personnel should) give oxygen. If breathing has stopped, give artificial respiration. Get medical attention immediately. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device.

**Eye contact**

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

**Skin contact**

May cause an allergic skin reaction. Wash off immediately with soap and plenty of water for at least 15 minutes. Get medical attention if irritation develops and persists.

**Ingestion** Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. If vomiting occurs spontaneously, keep head below hips to prevent aspiration. Immediate medical attention is required.

**Self-protection of the first aider** Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

#### **Most important symptoms and effects, both acute and delayed**

**Symptoms** Asthma-like and/ or skin allergy-like symptoms. Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain, or flushing.

**Effects of Exposure** No information available.

#### **Indication of any immediate medical attention and special treatment needed**

**Note to physicians** May cause sensitization in susceptible persons. Treat symptomatically.

### **Section 5: Firefighting measures**

#### **Suitable Extinguishing Media**

**Suitable extinguishing media** Dry chemical. Foam.

**Large Fire** Water spray or fog.

**Unsuitable extinguishing media** Solid water jet/stream may scatter and spread the fire.

#### **Specific hazards arising from the chemical**

**Specific hazards arising from the chemical** Keep product and empty container away from heat and sources of ignition. May form flammable vapour mixtures with air. Vapors may travel to source of ignition and flash back. Cool drums with water spray. Thermal decomposition can lead to release of irritating and toxic gases and vapors. May cause sensitization by skin contact. Product is or contains a sensitizer.

**Hazardous combustion products** Carbon oxides. Nitrogen oxides. Isocyanates. Hydrogen cyanide.

#### **Special protective actions for fire-fighters**

**Special protective equipment and precautions for fire-fighters** Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

### **Section 6: Accidental release measures**

#### **Personal precautions, protective equipment and emergency procedures**

**Personal precautions** Keep people away from and upwind of spill/leak. Evacuate personnel to safe areas. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required.

**Other information** Refer to protective measures listed in Sections 7 and 8.

**For emergency responders** Use personal protection recommended in Section 8.

#### **Environmental precautions**

**Environmental precautions** Prevent further leakage or spillage if safe to do so.

### Methods and material for containment and cleaning up

**Methods for containment** Stop leak if you can do it without risk. Remove ignition sources. Provide adequate ventilation. Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers. Dike far ahead of spill; use dry sand to contain the flow of material.

**Methods for cleaning up** Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Pick up and transfer to properly labeled containers. Use clean non-sparking tools to collect absorbed material. Take precautionary measures against static discharges. Decontaminant (to neutralize residues): Solution of sodium carbonate 5-10%, liquid detergent 0.2-2%, water to 100%. Decontaminate floor with decontamination solution letting stand for at least 15 minutes. After cleaning, flush away traces with water.

## Section 7: Handling and storage

### Precautions for safe handling

**Advice on safe handling** Handle in accordance with good industrial hygiene and safety practice. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Avoid contact with skin, eyes or clothing. Take off contaminated clothing and wash before reuse.

**General hygiene considerations** Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product.

### Conditions for safe storage, including any incompatibilities

**Storage Conditions** Store locked up. Keep out of the reach of children. Keep containers tightly closed in a dry, cool and well-ventilated place.

**Incompatible materials** Strong acids. Strong bases. Strong oxidizing agents. Amines. Aldehydes. Alcohols.

## Section 8: Exposure controls and personal protection

### Control parameters

**Exposure Limits** No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituent(s):

Chemical name	Australia	New Zealand	ACGIH TLV
Hexamethylene diisocyanate 822-06-0	TWA: 0.02 mg/m <sup>3</sup> STEL: 0.07 mg/m <sup>3</sup>	TWA: 0.02 mg/m <sup>3</sup> STEL: 0.07 mg/m <sup>3</sup>	TWA: 0.005 ppm
2,6-ditertbutylhydroxytoluene 128-37-0	TWA: 10 mg/m <sup>3</sup>	TWA: 10 mg/m <sup>3</sup>	TWA: 2 mg/m <sup>3</sup> inhalable fraction and vapor

Chemical name	European Union	United Kingdom	Germany DFG
Hexamethylene diisocyanate 822-06-0	-	TWA: 0.02 mg/m <sup>3</sup> STEL: 0.07 mg/m <sup>3</sup> Sen+	TWA: 0.005 ppm TWA: 0.035 mg/m <sup>3</sup> Peak: 0.005 ppm Peak: 0.035 mg/m <sup>3</sup> respiratory and skin sensitizer
2,6-ditertbutylhydroxytoluene 128-37-0	-	TWA: 10 mg/m <sup>3</sup> STEL: 30 mg/m <sup>3</sup>	TWA: 10 mg/m <sup>3</sup> Peak: 40 mg/m <sup>3</sup>

Chemical name	Australia	ACGIH	European Union
Hexamethylene diisocyanate	-	15 µg/g creatinine	-

822-06-0

Xylene (o-, m-, p- isomers): 8hr TWA = 350 mg/m<sup>3</sup> (80 ppm), 15 min STEL = 655 mg/m<sup>3</sup> (150 ppm)  
 Isocyanates, all (as -NCO): 8hr TWA = 0.02 mg/m<sup>3</sup>, 15 min STEL = 0.07 mg/m<sup>3</sup>, Sen

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

STEL (Short Term Exposure Limit) - the airborne concentration of a particular substance calculated as a time-weighted average over 15 minutes, which should not be exceeded at any time during a normal eight hour work day. According to current knowledge this concentration should neither impair the health of, nor cause undue discomfort to, nearly all workers.

Sen' Notice - sensitiser. The substance can cause a specific immune response in some people. An affected individual may subsequently react to exposure to minute levels of that substance and should not be further exposed to the substance.

Peak Limitation - a maximum or peak airborne concentration of a particular substance determined over the shortest analytically practicable period of time which does not exceed 15 minutes.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

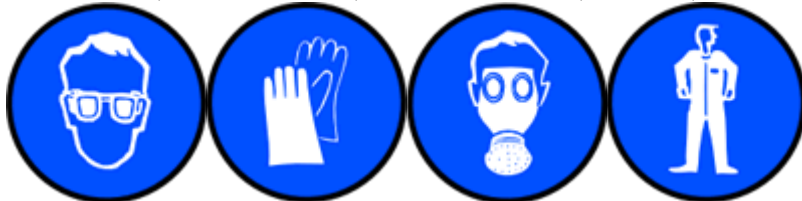
### Appropriate engineering controls

**Engineering controls**                      Showers  
    Eyewash stations  
    Ventilation systems.

### Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES, RESPIRATOR.



**Eye/face protection**                      Wear safety glasses with side shields (or goggles).

**Skin and body protection**                Wear suitable protective clothing. Long sleeved clothing.

**Hand protection**                            Wear suitable gloves. Impervious gloves.

**Respiratory protection**                    No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required. If determined by a risk assessment an inhalation risk exists, wear an organic vapour respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

**Environmental exposure controls**        Prevent product from entering drains.

**Thermal hazards**                            None under normal processing.

## **Section 9: Physical and chemical properties**

### Information on basic physical and chemical properties

<b>Physical state</b>	Liquid
<b>Appearance</b>	No information available
<b>Color</b>	Colourless
<b>Odor</b>	Odourless
<b>Odor threshold</b>	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	> -20°C	None known
Boiling point / boiling range	> 220°C	None known
Flash point	228°C	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	
Vapor density	No data available	None known
Relative density	1.16	
Water solubility	No data available	
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	> 432°C	
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	1200 mPa s	None known

Other information**Section 10: Stability and reactivity**Reactivity

**Reactivity** Non-reactive under normal conditions of use, storage and transport. Reacts exothermically on dilution with water.

Chemical stability

**Stability** Stable under normal conditions.

Explosion data

**Sensitivity to mechanical impact** None.  
**Sensitivity to static discharge** None.

Possibility of hazardous reactions

**Possibility of hazardous reactions** None under normal processing.

Conditions to avoid

**Conditions to avoid** Decomposes slowly on exposure to water.

Incompatible materials

**Incompatible materials** Strong acids. Strong bases. Strong oxidizing agents. Amines. Aldehydes. Alcohols.

**Hazardous decomposition products**

Hazardous decomposition products Carbon oxides. Nitrogen oxides.

**Section 11: Toxicological information****Information on likely routes of exposure**

**Product Information** No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:

**Inhalation** May cause irritation of respiratory tract. May cause sensitization in susceptible persons.

**Eye contact** Irritating to eyes.

**Skin contact** Causes skin irritation. May cause sensitization by skin contact. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons.

**Ingestion** Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

**Symptoms** Erythema (skin redness).

**Acute toxicity****Numerical measures of toxicity - Product Information**

No information available

**Numerical measures of toxicity - Component Information**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Hexamethylene diisocyanate, homopolymer	= >2500 mg/kg ( Female Rat )	= >2000 mg/kg ( Rat )	= 18500 mg/m <sup>3</sup> ( Rat ) 1 h
Hexamethylene diisocyanate	= 738 mg/kg ( Rat )	> 7000 mg/kg ( Rat )	= 0.06 mg/L ( Rat ) 4 h
2,6-ditertbutylhydroxytoluene	> 890 mg/kg ( Rat )	> 2000 mg/kg ( Rat )	-

See section 16 for terms and abbreviations

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Skin corrosion/irritation** Irritating to skin. Classification based on data available for ingredients.

**Serious eye damage/eye irritation** No information available.

**Respiratory or skin sensitization** May cause sensitization by inhalation and skin contact. Classification based on data available for ingredients.

**Germ cell mutagenicity** No information available.

**Carcinogenicity** No information available.

Chemical name	Australia	European Union	IARC

2,6-ditertbutylhydroxytoluene - 128-37-0	-	-	Group 3
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**Reproductive toxicity** No information available.

**STOT - single exposure** May cause respiratory irritation.

**STOT - repeated exposure** No information available.

**Aspiration hazard** No information available.

## Section 12: Ecological information

### Ecotoxicity

**Aquatic ecotoxicity** The environmental impact of this product has not been fully investigated.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Hexamethylene diisocyanate	-	LC50: =26.1mg/L (96h, Brachydanio rerio)	-	-
2,6-ditertbutylhydroxytoluene	EC50: =6mg/L (72h, Pseudokirchneriella subcapitata) EC50: >0.42mg/L (72h, Desmodesmus subspicatus)	-	-	-

**Terrestrial ecotoxicity** There is no data for this product.

### Persistence and degradability

**Persistence and degradability** No information available.

### Bioaccumulative potential

**Bioaccumulation** There is no data for this product.

### Component Information

Chemical name	Partition coefficient
2,6-ditertbutylhydroxytoluene	5.1

### Mobility

**Mobility** No information available.

### Other adverse effects

**Other adverse effects** No information available.

## Section 13: Disposal considerations

**Waste treatment methods****Contaminated packaging** Dispose of contents/containers in accordance with local regulations.

See section 8 for more information

**Section 14: Transport information****ADG** Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.**IATA** Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.**IMDG** Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

No information available

**Section 15: Regulatory information****Safety, health and environmental regulations/legislation specific for the substance or mixture****National regulations****Australia**

Classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS). Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

See section 8 for national exposure control parameters

**Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)**

Classified as a scheduled poison according to the Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)

**Poison Schedule Number** 6**Australian Industrial Chemicals Introduction Scheme (AICIS)**

Contact supplier for inventory compliance status

Chemical name	Australian Industrial Chemicals Introduction Scheme (AICIS)	Additional information
Hexamethylene diisocyanate, homopolymer - 28182-81-2	Present	-
Hexamethylene diisocyanate - 822-06-0	Present	-
Alcohols, C12-18, ethoxylated, reaction products with 1,6-diisocyanatohexane and polyethylene-polypropylene glycol - 72968-35-5	Present	Specific information requirement: Obligations to provide information apply. You must tell us within 28 days if the circumstances of your importation or manufacture (introduction) are different to those in our assessment.
2,6-ditertbutylhydroxytoluene - 128-37-0	Present	-

**Illicit Drug Precursors/Reagents**

This product does not contain any substance(s) on the Illicit Drug Precursors/Reagents list.

**National pollutant inventory**

Subject to reporting requirement

**International Inventories**

<b>AIIC</b>	All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals.
<b>NZIoC</b>	Contact supplier for inventory compliance status.
<b>TSCA</b>	Contact supplier for inventory compliance status.
<b>DSL/NDSL</b>	Contact supplier for inventory compliance status.
<b>EINECS/ELINCS</b>	Contact supplier for inventory compliance status.
<b>ENCS</b>	Contact supplier for inventory compliance status.
<b>IECSC</b>	Contact supplier for inventory compliance status.
<b>KECL</b>	Contact supplier for inventory compliance status.
<b>PICCS</b>	Contact supplier for inventory compliance status.

**Legend:**

**AIIC**- Australian Inventory of Industrial Chemicals

**NZIoC** - New Zealand Inventory of Chemicals

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory

**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List

**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

**ENCS** - Japan Existing and New Chemical Substances

**IECSC** - China Inventory of Existing Chemical Substances

**KECL** - Korean Existing Chemicals Inventory

**PICCS** - Philippines Inventory of Chemicals and Chemical Substances

**International Regulations**

**The Montreal Protocol on Substances that Deplete the Ozone Layer** Not applicable

**The Stockholm Convention on Persistent Organic Pollutants** Not applicable

**The Rotterdam Convention** Not applicable

**Section 16: Other information**

<b>Reason(s) For Issue:</b>	Revised Primary SDS Change to Product Name
<b>Prepared By</b>	This Safety Data Sheet has been prepared by IXOM Operations Pty Ltd (Toxicology and SDS Services).
<b>Revision date:</b>	11-Mar-2025

**Revision Note:**

The symbol (\*) in the margin of this SDS indicates that this line has been revised.

Section 1 - Emergency Telephone Number updated

**Key or legend to abbreviations and acronyms used in the safety data sheet Legend**

SVHC: Substances of Very High Concern for Authorization:  
 PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances  
 vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances  
 STOT: Specific Target Organ Toxicity  
 ATE: Acute Toxicity Estimate  
 LC50: 50% Lethal Concentration  
 LD50: 50% Lethal Dose

### Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

### Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)  
 U.S. Environmental Protection Agency ChemView Database  
 European Food Safety Authority (EFSA)  
 Environmental Protection Agency  
 Acute Exposure Guideline Level(s) (AEGl(s))  
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
 U.S. Environmental Protection Agency High Production Volume Chemicals  
 Food Research Journal  
 Hazardous Substance Database  
 International Uniform Chemical Information Database (IUCLID)  
 National Institute of Technology and Evaluation (NITE)  
 Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)  
 Australian Industrial Chemicals Introduction Scheme (AICIS)  
 NIOSH (National Institute for Occupational Safety and Health)  
 National Library of Medicine's ChemID Plus (NLM CIP)  
 National Library of Medicine's PubMed database (NLM PUBMED)  
 U.S. National Toxicology Program (NTP)  
 New Zealand's Chemical Classification and Information Database (CCID)  
 Organization for Economic Co-operation and Development Environment, Health, and Safety Publications  
 Organization for Economic Co-operation and Development High Production Volume Chemicals Program  
 Organization for Economic Co-operation and Development Screening Information Data Set  
 World Health Organization

### Disclaimer

**This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Liquimix Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.**

**If clarification or further information is needed, the user should contact their Liquimix representative or Liquimix Pty Ltd at the contact details on page 1.**

**Liquimix Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.**

**End of Safety Data Sheet**